



# Food Health Environment

COP14 Delhi, India – September 4 2019



**Food** security and reducing post harvest waste  
**Health** solutions for humanitarian needs  
**Environment** stewardship of resources





Pathways for a Better Life.



# CleanWorks

- Clean Technology
- Clean Food Processing (food-safe)
- Clean Packaging (eco-safe)
- Clean Environment
- Clean Energy & Water Systems
- Clean Soil Management
- Clean Supply Chain Efficiency
- Clean Data and Mobile Systems
- Clean Label (food safe, certified & traceable)



# Dry Chain





A close-up photograph of a brown paper bag filled with peanuts. The bag is open, and the peanuts are visible inside. The text "Dry Chain" is overlaid in white, bold font in the upper left quadrant.

**Dry Chain**


**Why is it  
important?**



**1/3** of food produced is lost  
before reaching the consumer.







**61%** of global food loss  
and waste occurs for dry food  
commodities:  
cereals, oilseeds and pulses.

Source: WRI analysis based on FAO 2011. Global Food losses and food waste – extent, causes and prevention, Rome: UN FAO, *WRI 2013*



**4.5 Billion** people  
have aflatoxin in their diet.





**25%** of all crops in the world  
are affected by aflatoxins.







**Aflatoxins** negatively  
affect human health.



**Aflatoxin** is produced by *Aspergillus flavus*, a common and toxic contaminant in staple dried foods.







Foods affected include maize, rice, wheat, groundnuts, nuts, pulses, millet, sorghum, soybean, spices, legumes, oilseeds, coffee, chilies and plant seeds.





Globally, consuming aflatoxin results in  
**28%** of liver cancer cases.





Long-term exposure of children to aflatoxin-contaminated food leads to impaired physical and mental development (stunting).





Chronic exposure also leads to immune suppression, malnutrition, greater incidents of hepatitis viruses and contaminates fodder (for livestock).





# Dry Chain

is critical to achieve....

Food safety

Food productivity

Food security



# Dry Chain Research



**USAID**  
FROM THE AMERICAN PEOPLE

HORTICULTURE  
INNOVATION LAB

**UCDAVIS**  
UNIVERSITY OF CALIFORNIA



**FEED THE FUTURE**  
The U.S. Government's Global Hunger & Food Security Initiative

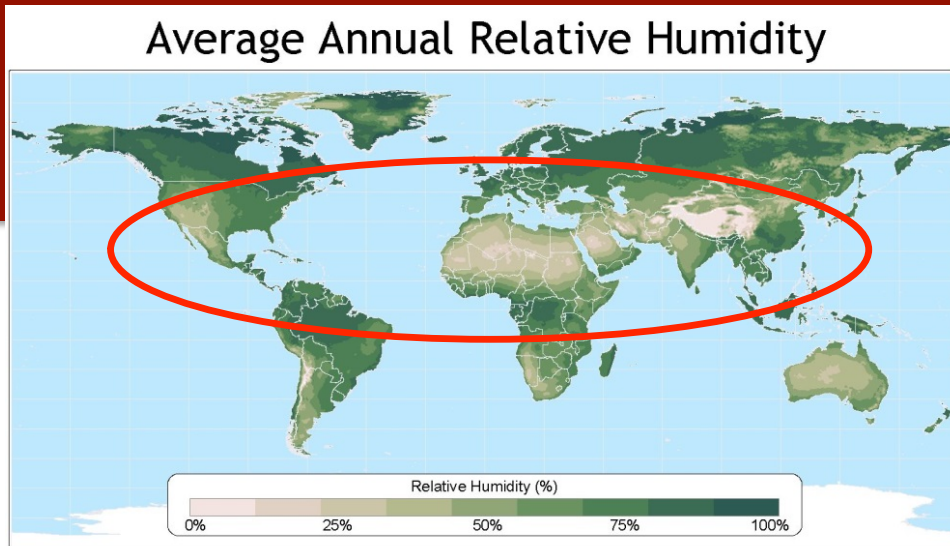


 **ICRISAT**  
INTERNATIONAL CROPS RESEARCH  
INSTITUTE FOR THE SEMI-ARID TROPICS



**UCDAVIS**  
Seed Biotechnology Center





Data taken from: CRU 0.5 Degree Dataset (New, et al.)

Atlas of the Biosphere  
Center for Sustainability and the Global Environment  
University of Wisconsin - Madison



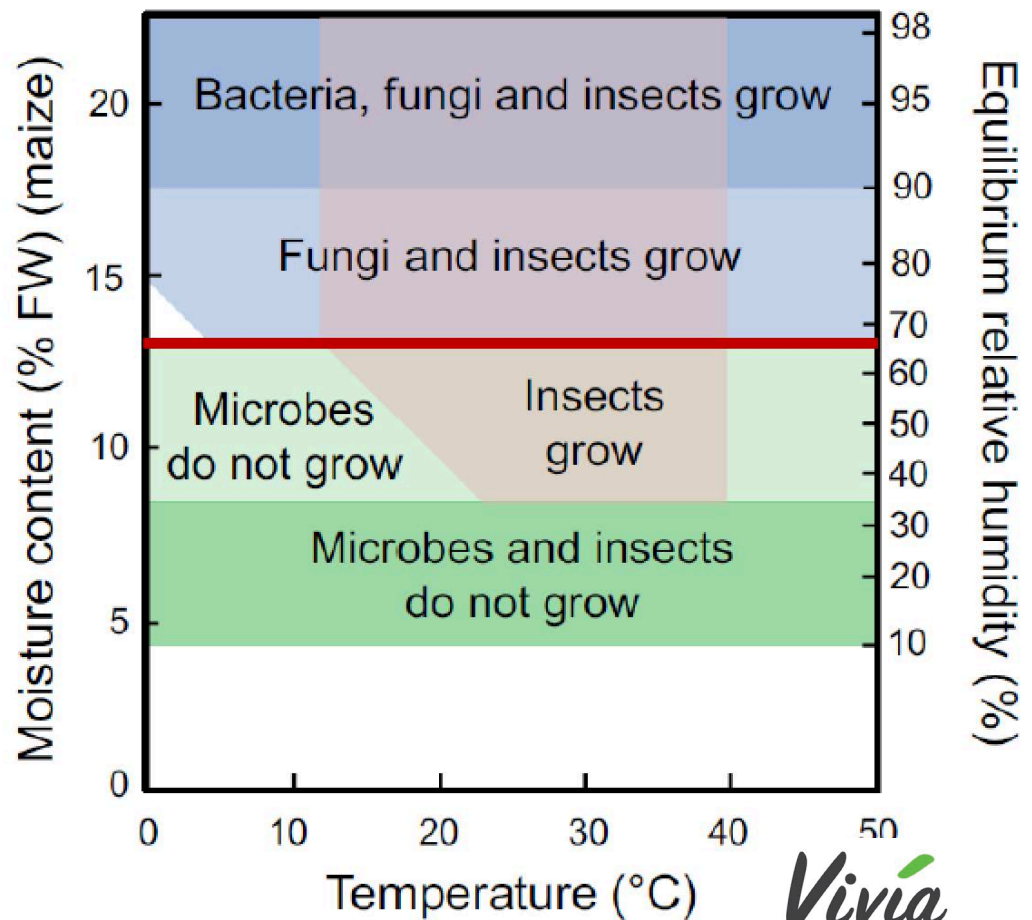
# Aflatoxin Exposure:

A large and increasing fraction of the world's population lives in areas where high humidity creates problems for seed and commodity storage.



# Dry Chain Research

**Relative Humidity:**  
Below critical moisture content levels fungi and insects are not able to grow on food commodities.





# Dry Chain Model





# Dry Chain Model

Make it dry and keep it dry throughout the Dry Chain



Initial Drying



Storage



Transport



Processing

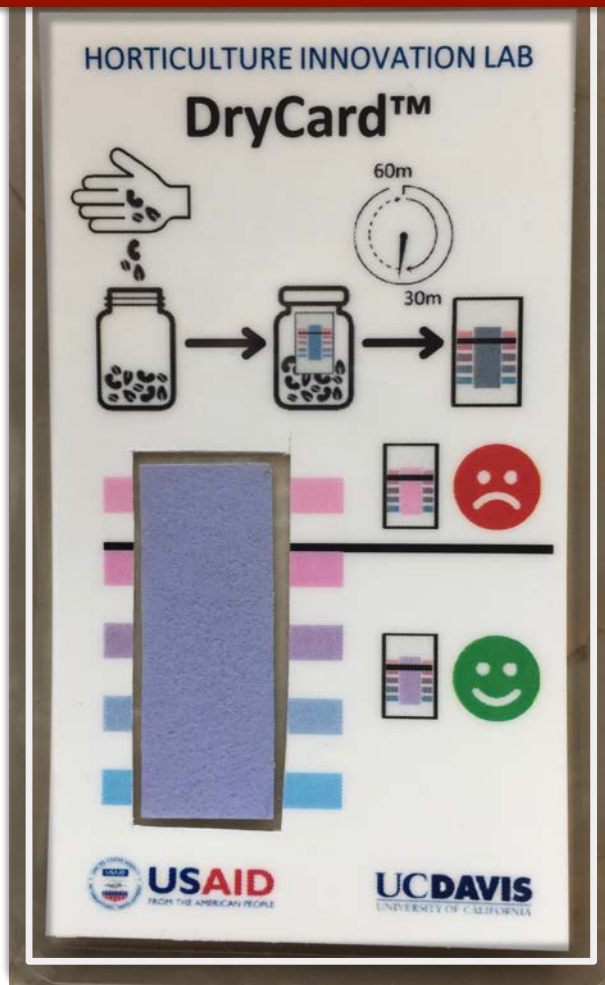


Make it  
Keep it **DRY**

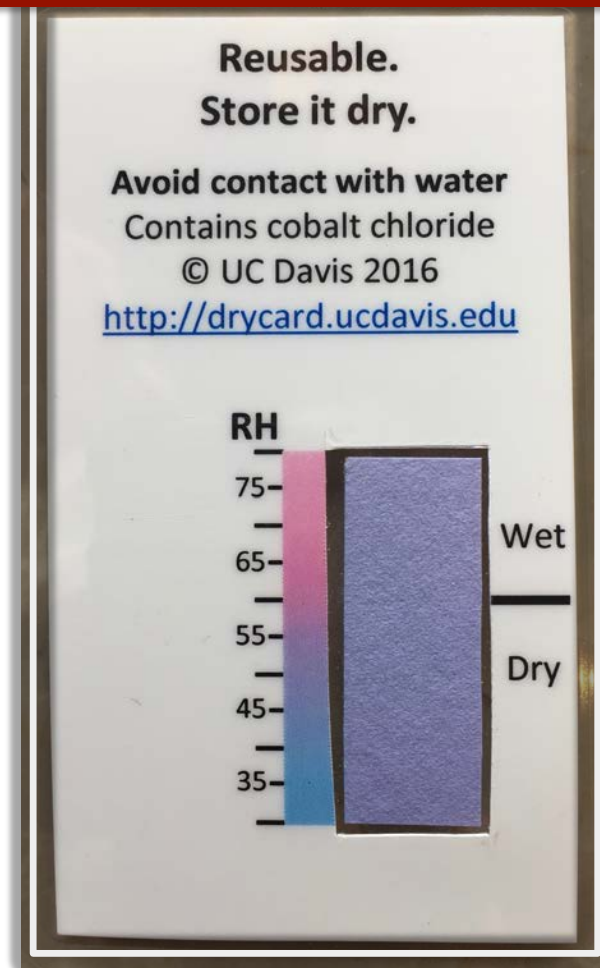
A circular logo consisting of two curved arrows, one blue and one orange, forming a circle around the text "Make it Keep it DRY". The word "DRY" is in a larger, bold, black font.



# Dry Card™



FRONT



BACK

Relative humidity should be less than **65%**

Paper should be "blue-ish" at storage





# Dry Chain for Groundnuts



# Dry Chain for Groundnuts

## Research Consortium Partners:

- Grameena Vikas Samithi (GVS), India
- Renuka Bio Farms (Andhra Pradesh, India)
- UC Davis
- Mars Inc.
- Kalgudi – India; Vasudhaika Software Pvt Ltd.  
(mobile app)
- ICRISAT (International Crops Research Institute for  
the Semi-Arid Tropics)



RENUKA **BIO FARMS**





# Dry Chain for Groundnuts

## Other Collaboration Partners:

- Vegetable Growers Association of India (VGAI)
- Millennium Institute (iSDG)
- Institute of Frontier Technology (IFT)
- Regional Agricultural Research Station (RARS)
- Dr. Ramadgu Ratnekar, Impact Evaluation
- Telangana State Seed & Organic Certification Authority (Dr. Keshavulu, research & advisory)
- Indian Institute of Packaging







**India** is first in the world for the largest geographical area of groundnut cultivation; India produces **31% of groundnuts** cultivated in the world.

(ICRISAT, India, 2016)



Aflatoxin infected groundnuts

**Aflatoxin** is a deadly pathogen affecting groundnut crops, other grains and many dry foods in India, resulting in toxic contamination, food losses and food waste.

(ICRISAT, India, 2016)







Mr. Rajan Reddy, Senior Manager,  
Farm Programs, Clean Works India

# Dry Chain Pilot for Groundnuts

managed, controlled and monitored at  
Renuka Bio Farms:

- **50% of groundnuts** used traditional methods.
- **50% of groundnuts** used “Dry Chain” practices with moisture controls.





# Dry Chain Pilot for Groundnuts:

- Spring 2018 to Summer 2019
- 30 acres in Andhra Pradesh, India
- Farmers participating, “*Kharif*” rain season
- Farmers participating, “*Rabi*” dry season
- Centralized on-farm management controls





## Dry Chain Cultivation:

- Controlled planting cycles, crop management
- Improved bio-based crop inputs (non-chemical)
- Plant health and soil health



## Dry Chain Harvest:

- Stronger groundnut pod shells, less soil moisture, reduced insect infestation
- Mature harvest with larger shells and stronger, resilient, mature pods





## Dry Chain at Post Harvest:

- Proper drying and storage reduces aflatoxin contamination for the groundnuts
- Use of strong, black moisture-barrier drying tarps accelerates proper drying
- Relative humidity must be kept below  $<65\%$  to eliminate aflatoxin contamination.



Solar drying tent and chimney solar dryer

## Dry Chain with Solar Drying:

- Controlled dry processing methods
- Groundnut drying in Solar Drying Chambers
- Solar fans for increased, consistent air-flow
- Zeolite drying beads used as moisture dessicants (optional),





## Dry Chain Bagging & Storage:

- Humidity monitoring techniques with real time data collection:
- Hermetic bags for storage and transport with moisture barrier and multi-layer films
- Sensors dynamically monitor relative humidity.
- Data collection and supply chain platform.



## Field data is collected & monitored:

### Pre-harvest:

- Stage A: Farmer and farmland profile (set up)
- Stage B: Planting details and soil conditions
- Stage C: Crop management and farm inputs

### Post-harvest:

- Stage 1: Harvest conditions
- Stage 2: Ground drying (tarps)
- Stage 3: Solar drying (tents and fans)
- Stage 4: Bagging (bulk product)
- Stage 5: Storage @ bagging, 30, 60 & 90 days

\* 50% “Dry Chain” / 50% “Traditional”



# Dry Chain Groundnut Farmer Training







**PILOT PROGRAMME ON MANAGEMENT OF AFLATOXINS IN GROUNDNUTS**  
 UC Davis Vividha  
 LETTINGE RELIANT  
 ఎస్.వి.ఛాందేష్‌సన్, నెదర్లాండ్స్ వారి సాజన్యంతో  
**వేరుశనగ పంటలో అఫ్లాటాక్సిన్స్ యాజమాన్యం పై ప్రదర్శనా క్షేత్రము**  
 రకము : ధరణి  
 పంట విత్తన తేదీ : 06-07-2018  
 పంట కాలము : 105 - 110 రోజులు  
 రైతు పేరు : వి. మల్లిఖార్జున నాయుడు  
 గ్రామము : కల్‌రోడ్‌పల్లె మండలం : చంద్రగిరి  
 గ్రామీణ వికాస సమితి, తిరుపతి.

**Dry Chain: Groundnut Project Initiation**





**Dry Chain: Groundnut Cultivation**





**Dry Chain: Groundnut Harvest**





**Dry Chain: Groundnut Harvest**













**Dry Chain: Groundnut Tarp Drying**



Groundnut samples sent to ICRISAT for Aflatoxin testing during each stage.





# Dry Chain Field Research



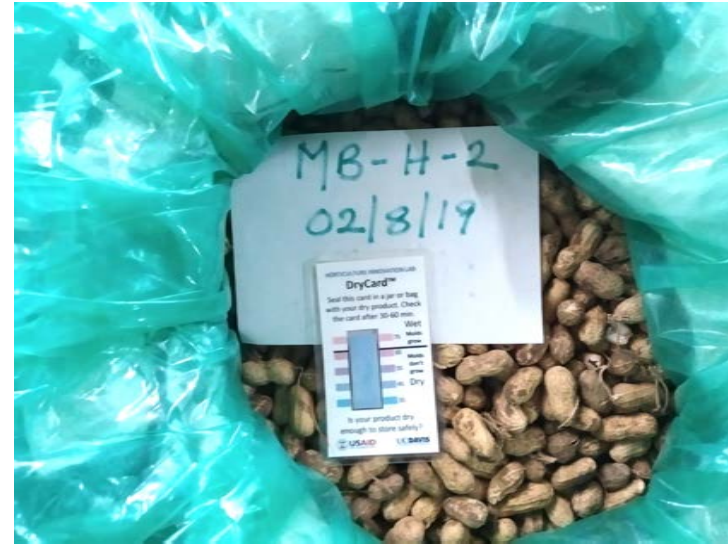


# DryCard Field Research

WET (PINK)



DRY (BLUE)



















# About Clean Works India

## ***“Dry Chain to Reduce Aflatoxins in Groundnuts”***

is a rural research study directed by Clean Works India, a program of the Vivia Foundation.

Clean Works India is a scalable program to reduce post harvest waste. The program encourages climate smart, food-safe, sustainable practices for small holder farmers – while building economic resiliency for better livelihoods through a “clean”, efficient and sustainable supply chain.

Vivia Foundation is a Netherlands social benefit organization that facilitates innovative programs and technologies to accelerate positive global impacts. Programs focus on improved food, health and the global environment which are guided by the United Nations Sustainable Development Goals (SDGs).

[www.viviafoundation.org](http://www.viviafoundation.org)

**Vivia**  
FOUNDATION





[www.viviafoundation.org](http://www.viviafoundation.org)

